Package and Handling Unit, label ETI9 and B-10

Levelled Procurement - LISA

Version 1.0

Date 17-12-2014

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1. History Log

Evolutions			
Date	Version	Modification	Author
11-04-2014	0.1	Creation	C. Sarrat
12-05-2014	0.2	Input from GALIA	C. Sarrat
12-06-2014	0.3	Handling Unit level added	C. Sarrat
09-10-2014	0.4	Update layout and measures	M. Madunicky
19-11-2014	0.5	Add for US B10 specification	R. Kaczmarek
17-12-2014	1.0	Update B-10 samples	M. Madunicky

2.1. Introduction

This guideline describes the Faurecia requirements regarding the labels to use to tag the Packages and Handling Units when deliveries to Faurecia are done to meet the Manifests issued by Faurecia. In this document the wording "Package" represents the packaging in which the product itself is loaded; the wording "Handling Unit" represents the pallet; "Simplified Handling Unit" is used for a package which is handling unit at the same time. At Faurecia the logistic method to level the requirements and to control the procurement through Manifests is called LISA; the labels described here may be called the LISA labels.
Faurecia requires ETI9 as default standard label especially for Europe and Asia perimeter.
In North and South America the B-10 label format is allowed.

2.2. Manifests and Package labels, considerations of communication

Upon agreement, Faurecia may communicate to the Supplier Shipment requests through Manifests. A Manifest is a document specifying a delivery that is to be collected at the Supplier or dispatched from the Supplier on a

specific day and time. The document contains details on the material to be despatched and on the dates and times, despatch date and time and expected delivery date and time.

One Manifest is generated per despatch/pick-up time window and per truck. The Manifests are issued regularly, generally once per week.

The labelling of the packaging is mandatory, at both levels Package and Handling Unit.

2 sources are available to retrieve the Manifests issued by Faurecia and the labels:

Web Portal: the Supplier can connect onto a portal operated by Faurecia and from it, download the Manifest, the Package labels to tag the materials despatched to Faurecia against this Manifest, and also the Handling Unit/ Pallet labels when they are required.

EDI: most of the informations of the Manifest can be transmitted to the Supplier as an EDI message according to the EDIFACT DELJIT D96A standard. Once this message integrated, the Supplier may print the Package and Handling Unit labels by means of its own system, providing that the labels obtained meet the specifications described hereafter. It is alternate method to the retrieval of labels from the Web Portal.

2.3. Labels referenced standards

For the Package and for the Handling Unit, Faurecia has referenced one standard of label meeting the requirements: the **ETI9** standard.

3. ETI9 detailed specification

3.1. Package or Simplified Handling Unit.

ETI9 standard, sample

The sample hereunder is for information only and it shall not be used to code any application. Actual detailed specifications follow later in this document.

ETI9 standard, label layout and size

Actual dimensions are 210 X 74 mm - please note that the drawing hereunder has not actual scale.

Fields description

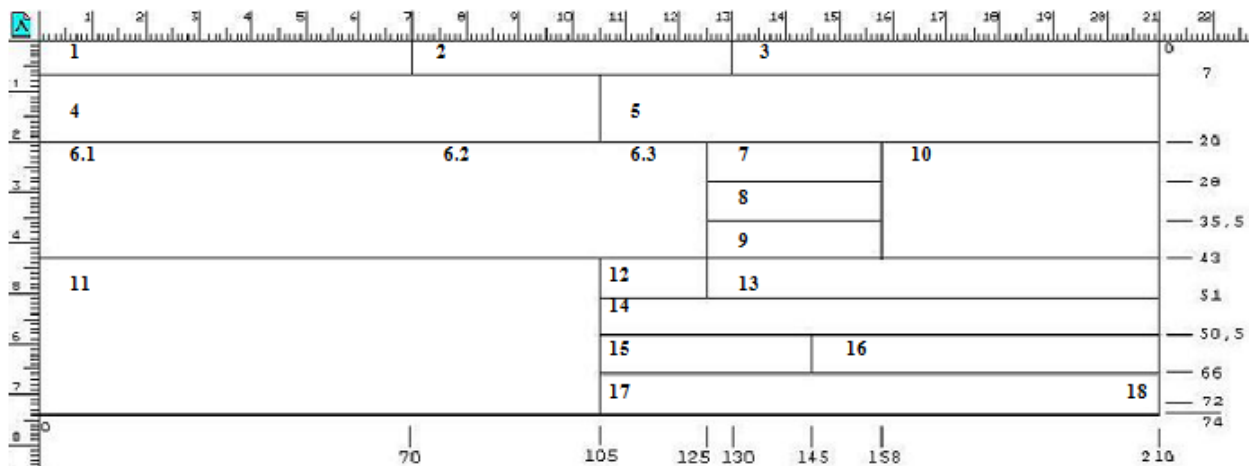| Field nb.	Field name	Barcode			Clear Text	
		Yes / No	Identifier	Heigth (mm)	Nb. max. of characters	Heigth (mm)
1	Ship-to	N			29	5
2	Unloading point	N			9	5
3	Ship-from	N			29	5
4	Document number	N			13	6
5	Destination Point	N			10	6
6.1	Part Number (P)	Y	P	9	10	6
6.2	Add'l Faurecia id. "Sebango"	N			4	22
6.3	Security sign	N			0	20
7	Net Weight	N			7	5
8	Gross Weight	N			7	5
9	Date	N			7	6
10	Quantity (Q)	Y	Q	6	5	12
11	Label Number (S)	Y	S	13	9	5
12	Nb of boxes	N			1	5
13	Description	N			30	6
14	Logistic Reference (30S)	Y	30S	5	15	5
15	Batch number	N			10	5
16	Engineering change level	N			15	5
17	Vendor number	Y	V	5	10	5
18	Label standard identification	N			4	2

General:

- All information should be in capital letters
- The font used should be Helvetica Narrow type
- The bar codes must be in 128B code.

Functional specification and EDI cross-reference

Columns:

Sts M/C: status at Faurecia. M=Mandatory C=Conditional

Structure (data element): identification of the segment containing the information according to EDIFACT; between brackets is the identification of the data element.

Field nb.	Field name	Sts M/C	Comments, examples	Manifest DELJIT D96A Structure (data element)	ASN DESADV D96A Structure (data element)
	Label ETI9 "Package"				
1	Ship-to	M	**Name , town of the Faurecia ship-to site**, eg "FAURECIA BAKOV NAD JIZEROU"	SG2-NAD+CN (3036 3164)	SG2-NAD+CN (3036 3164)
2	Unloading point	M	**Identification of the place of discharge at Faurecia site.**	SG4-SEQ-LOC+11 (3225)	SG2-NAD+CN-LOC+11 (3225)
3	Ship-from	M	**Name, town of the ship-from supplier site.** eg "FAURECIA TRABITZ"	SG2-NAD+SE (3036 3164)	SG2-NAD+SE (3036 3164)
4	Document number	M	**Manifest sequence number issued by Faurecia**, format is YYYYMMDDTT-SU where: YYYY: scheduled delivery date, year MMDD: scheduled delivery date, month and day TT: transport number within the day, value 01 to nn SU : suffix, 00=initial manifest .	SG12-RFF+AAO (1154) See note a)	Not required. See note a)
5	Destination Point	M	**Final destination at Faurecia.** Represents the point of consumption within Faurecia production organisation.	LIN-SG9-LOC+159 (3225)	Not required
6.1	Part Number (P)	M	**Material number assigned by Faurecia.**	LIN (7140)	LIN (7140)
6.2	Add'l Faurecia id. "Sebango"	M	**Additional identification assigned by Faurecia to the product.** constant for a product.	LIN-PIA+1 (7140 with 7143 ="MP")	Not required
6.3	Security sign	C	Upon request from Faurecia. Not transmitted in EDI messages. May be mentioned in the Logistics agreements.	N/a	N/a
7	Net Weight	M	**Net weight of the emballage in Kg**, no decimals, with explicit unit of measure "KGM", example "83 KGM".	N/a	N/a
8	Gross Weight	M	**Gross weight of the packaging in Kg**, no decimals, with explicit unit of measure "KGM", example "102 KGM".	N/a	N/a
9	Date	M	**Date of despatch (preferred) or if not available, Date of Production.** Format DYYMMDD if date of despatch, PYYMMDD if date of production	Despatch date in SG11-QTY-DTM+136 (2380)	If date of despatch: DTM+11 (2380 + format YYMMDD)
10	Quantity (Q)	M	**Quantity of product packed in this packaging.** This quantity must be conform to the standard quantity per package agreed with Faurecia for the concerned product and quoted in the Logistics agreement. No unsignificant leading zeroes in clear text neither in barcode. No decimal positions. Note: if the unit of measure is the Piece, then no mention of it is necessary. If the unit is not the Piece, then it must be printed, in clear text only, at the right of the figure, at the same level than the title of the box, in characters with heigth 2 mm. Unit of measure conform to TDED 6411.	LIN-SG11-QTY+52 (6060)	SG11-PAC-QTY+52 (6060)
11	Label Number (S)	M	**Pack Number assigned by the supplier to this packaging.** This number must be unique and never reused for the concerned product or any other product, at least within the year. **The Barcode identifier "S" is printed at the right of the title of the box and in the same font.**	N/a	SG13-GIR+3 (7402 with 7405="ML")
12	Nb of boxes	M	Number of packages within this packaging. For a Package or a simplified Handling Unit, the number of packages is 1	N/a	N/a
13	Description	M	**Product description.** It is recommended to print the description found in the schedules from Faurecia.	LIN-IMD (7008)	LIN-IMD (7008)
14	Logistic Reference	C	**Product Number assigned by the Supplier.**	LIN-PIA+1 (7140 with 7143 ="SA")	LIN-PIA+1 (7140 with 7143 ="SA")
15	Batch number	C	**Production Batch number assigned by the Supplier.** Not	N/a	N/a

Field nb.	Field name	Sts M/C	Comments, examples	Manifest DELJIT D96A Structure (data element)	ASN DESADV D96A Structure (data element)
			Label ETI9 "Package"		
			required by Faurecia.		
16	Engineering change level	C	**Engineering reference**. Upon request from Faurecia. Not transmitted in EDI messages.	N/a	N/a
17	Vendor number (V)	M	**Vendor account number assigned by Faurecia**. No Unsignificant leading zeroes in clear text neither in barcode.	SG1-RFF+ADE (1154)	SG2-NAD+SE SG3-RFF+ADE (1154)
18	Label standard id.	M	Fixed value "ETI9"	N/a	N/a
Notes					
a)	Not in label layout		**MURN – Manifest Unique Reference Number** – unique reference assigned by Faurecia to a Manifest, furtherly used as reconciliation reference in the billing process. provided in the Manifest document, and mandatory in the ASN from the Supplier.	SG12-RFF+MA (1154)	SG1-RFF+MA (1154)

3.2. Homogeneous Handling Unit.

A Homogeneous HU handles Packages containing all the same product.

ETI9 standard, sample

The sample hereunder is for information only and it shall not be used to code any application. Actual detailed specifications follow later in this document.

ETI9 standard, label layout and size

Same dimentions as for the Package label.

Fields description

Same descriptions as for the Package label unless label number:
The barcode identifier is "M".

Field nb.	Field name	Barcode			Clear Text	
		Yes / No	Identifier	Heigth (mm)	Nb. max. of characters	Heigth (mm)
11	Label Number (M)	**Y**	M	13	9	6

Functional specification and EDI cross-reference

Same specifications as for the Package label unless:

			Label ETI9 "Package"	Manifest DELJIT D96A	ASN DESADV D96A
Field nb.	Field name	Sts M/ C	Comments, examples	Structure (data element)	Structure (data element)
7	Net Weight	M	**Total Net weight in Kg**, no decimals, with explicit unit of measure "KGM", example "96 KGM".	N/a	N/a
8	Gross Weight	M	**Total Gross weight in Kg**, no decimals, with explicit unit of measure "KGM", example "130 KGM".	N/a	N/a
10	Quantity (Q)	M	**Total Quantity of product packed in this Homogeneous pallet.** No unsignificant leading zeroes in clear text neither in barcode. No decimal positions. Note: if the unit of measure is the Piece, then no mention of it is necessary. If the unit is not the Piece, then it must be printed, in clear text only, at the right of the figure, at the same level than the title of the box, in characters with heigth 2 mm. Unit of measure conform to TDED 6411.	N/a	N/a
11	Label Number (M)	M	**Handling Unit Number assigned by the supplier to this packaging.** This number must be unique and never reused for	N/a	SG13-PCI-RFF (1154

Field nb.	Field name	Sts M/C	Comments, examples	Manifest DELJIT D96A Structure (data element)	ASN DESADV D96A Structure (data element)
			the concerned product or any other product, at least within the year. **The Barcode identifier "M" is printed at the right of the title of the box and in the same font.**		with 1153="AAT")
12	Nb of boxes	M	Number of packages within this packaging.	N/a	N/a

3.3. Heterogeneous Handling Unit.

A Heterogeneous HU handles Packages containing different products. To be used only upon specific agreement.

ETI9 standard, sample

The sample hereunder is for information only and it shall not be used to code any application. Actual detailed specifications follow later in this document.

SHIP TO	FAURECIA EXHAUST SYSTEMS	UNLOADING POINT	1059-R084	SHIP FROM	SAMPLE SUPPLIER NAME
DOCUMENT NO	2014032801-00		DESTINATION POINT		ST-LOC
PART NUMBER (P)			NET WEIGHT **83 KGM**	QUANTITY (Q)	
			GROSS WEIGHT **102 KGM**		
			DATE **D140313**		
LABEL NO (G) 124626541			NO OF BOXES **12**	DESCRIPTION	
‖‖‖‖‖‖‖‖‖			LOGISTIC REFERENCE (30S)		
			BATCH NO	REV. NO	
			VENDOR (V) **1093000000**	‖‖‖‖‖‖‖	ETI9

ETI9 standard, label layout and size

Same dimentions as for the Package label.

Fields description

Same descriptions as for the Package label unless label number:
The barcode identifier is "G".

Field nb.	Field name	Barcode			Clear Text	
		Yes / No	Identifier	Heigth (mm)	Nb. max. of characters	Heigth (mm)
11	Label Number (G)	**Y**	G	13	9	6

Functional specification and EDI cross-reference

Same specifications as for the Package label unless:

	Label ETI9 "Package"				Manifest DELJIT D96A	ASN DESADV D96A
Field nb.	Field name	Sts M/ C	Comments, examples		Structure (data element)	Structure (data element)
5	Destination Point	M	**NO Destination Point shall be printed**		LIN-SG9-LOC+159 (3225)	Not required
6.1	Part Number (P)	M	**NO Material Number shall be printed**		LIN (7140)	LIN (7140)
6.2	Add'l Faurecia id. "Sebango"	M	**NO Additonal Identification shall be printed**		LIN-PIA+1 (7140 with 7143 ="MP")	Not required
6.3	Security sign	C	**NO Security sign shall be printed**		N/a	N/a
7	Net Weight	M	**Total Net weight in Kg**, no decimals, with explicit unit of measure "KGM", example "96 KGM".		N/a	N/a
8	Gross Weight	M	**Total Gross weight in Kg**, no decimals, with explicit unit of measure "KGM", example "130 KGM".		N/a	N/a
10	Quantity (Q)	M	**NO quantity shall be printed**		N/a	N/a
11	Label Number (G)	M	**Handling Unit Number assigned by the supplier to this**		N/a	SG13-PCI-

Field nb.	Field name	Sts M/ C	Comments, examples	Manifest DELJIT D96A Structure (data element)	ASN DESADV D96A Structure (data element)
			Label ETI9 "Package"		
			packaging. This number must be unique and never reused for the concerned product or any other product, at least within the year. **The Barcode identifier "G" is printed at the right of the title of the box and in the same font.**		RFF (1154 with 1153="AAT")
12	Nb of boxes	M	Number of packages within this packaging.	N/a	N/a
13	Description	M	**NO Product Description shall be printed**	LIN-IMD (7008)	LIN-IMD (7008)
14	Logistic Reference	C	**NO Product Number assigned by the Supplier shall be printed**.	LIN-PIA+1 (7140 with 7143 ="SA")	LIN-PIA+1 (7140 with 7143 ="SA")
15	Batch number	C	**NO Production Batch number assigned by the Supplier shall be printed**.	N/a	N/a
16	Engineering change level	C	**NO Engineering reference shall be printed**.	N/a	N/a

4. Practical example – ETI9 Package.

The example hereunder shows the relation between the blocks of the label and the data elements found in the DELJIT D96A message from Faurecia.

Header data

```
UNH+1+DELJIT:D:96A:UN'
BGM+242:::DELIVERY JUST IN TIME+0184921852'
DTM+137:201404111256:203'

RFF+ADE:1093000000'

NAD+BY+1059::92+FAURECIA ADDRESS1+FAURECIA EXHAUST++BAKOV NAD JIZEROU+++CZ'
CTA+IC+:FAUCONTACTNAME'
COM+004206334949:TE'
NAD+SE+00024207974330002::5+SUPPLIER ADDRESS1+FAURECIA ABGASTECHNIK GMBH++TRABITZ+++DE'

NAD+CN+1059::92+FAURECIA ADDRESS1+FAURECIA EXHAUST++BAKOV NAD JIZEROU+++CZ'



SEQ+1+000001'


LOC+11+1059-R084'
```

Item data

```
LIN+1++3130146700:IN'

PIA+1+1467:MP+3130146700:SA'

IMD+XXX++:::TRUBKA – PQ35 VS'

PAC+3++FAU-1234-R::92'
RFF+ON:5500132984'

LOC+159+ST-LOC'

QTY+21:450:PCE'
DTM+136:201403261700:203'
DTM+117:201403280800:203'
RFF+MA:0184921852'

RFF+AAO:2014032801-00'

QTY+52:150:PCE'

UNT+24+1'
```

5. B10 detailed specification

5.1. General

Barcode Data Identifier	
Quantity	Q
Part Number	P
Serial Number	S
Master Load	M
Mixed Label	G

B10 standard, label layout and size
Actual dimensions are 4" X 6" (102mm X 153mm)

All information should be in capital letters

Characters Table : Font ARIAL			
LPB	Max Char/line	Point Height	Height mm
1	8	75	17.2
2	18	48	11.0
3	28	36	8.2
4	34	24	5.5
5	42	20	4.5
6	48	16	4.0
7	59	12	3.0
8	68	8	2.0
CB39	16	52	12.0

Security logo :
inverted delta in 9,5mm
(3/8") diametre circle

Please note that the drawing hereunder has not actual scale.

Area Definition

◆ ORIGIN POINT OF LABEL AERA

faurecia

Tittle Position definition

0,5 mm

2,5 mm

TITTLE (T) 8LPB

◆ REFERENCE POINT OF PRINTING AERA

No tittle for LOGO

Data Position definition

PACK TYPE
PACK TYPEWWV

SUPPLIER PART NUMBER
SUPPL PART NoWX

Vertical P

Horizontal Pos

◆ REFERENCE POINT OF DATA PRINTING
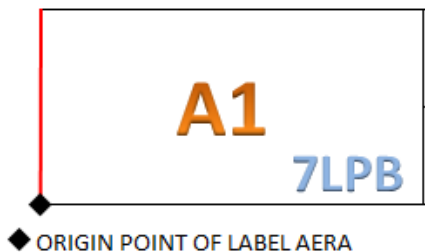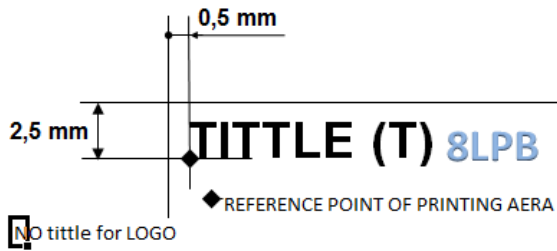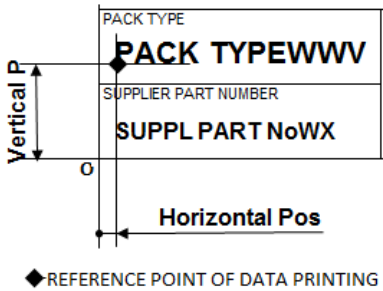
5.2. Package or Simplified Handling Unit.

B10 standard, sample

The sample hereunder is for information only and it shall not be used to code any application. Detailed specification follow later in this document.

| FROM
1700 – Shipping Point LVE1
47201 Columbus

1700000000 | UNLOADING POINT
1706 – R280
DESTINATION POINT | TO
FAURECIA E.C.T. CANADA, L
40 SUMMERLEA RD

L6T 4X3 BRAMPTON |

7439

MANIFEST
2015010801 – 00

DESCRIPTION
PIPE – REAR INTERMEDIATE
PIPE D57.15 T1.

QUANTITY (Q)
100

SERIAL NUMBER (S)

000007417

PACK TYPE
FKD484534

PART NUMBER (P)
1537439X

SUPPLIER PART NUMBER
1537439X

Boxes Definition

| | | Heigh | | Width | | ORIGIN POINT OF LABEL AREA | | | |
						Vertical Pos		Horizontal Pos	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
A1	FROM	1"	25.4	2"1/4	57.15	3"	76.2	0	0
A2	UNLOADING POINT	1/2"	12.7	1"1/2	38.1	3"1/2	88.9	2"1/4	57.1
A3	DESTINATION POINT	1/2"	12.7	1"1/2	38.1	3"	76.2	2"1/4	57.1
A4	TO	1"	25.4	2"1/4	57.15	3"	76.2	3"3/4	95.3
B1	SEBANGO	1"	25.4	2"3/4	69.8	2"	50.8	0	0
B2	MANIFEST	1/2"	12.7	3"1/4	82.6	2"1/2	63.5	2"3/4	69.8
B3	DESCRIPTION	1/2"	12.7	2"3/4	69.8	2"	50.8	2"3/4	69.8
B4	LOGO	1/2"	12.7	1/2"	12.7	2"	50.8	5"1/2	139.7
B5	QUANTITY (Q)	1"	25.4	2"1/2	63.5	1"	25.4	0	0
B6	SERIAL NO (S)	1"	25.4	3"1/2	88.9	1"	25.4	2"1/2	63.5
C1	PACK TYPE	1/2"	12.7	2"	50.8	1/2"	12.7	0	0
C2	SUPPLIER P/N	1/2"	12.7	2"	50.8	0	0	0	0
C3	PART NUMBER (P)	1"	25.4	4"	101.6	0	0	2"	50.8

Fields description

	DATA DEFINITION	X Pos Inch	X Pos mm	Y Pos Inch	Y Pos mm	Heigth Lines	Heigth Points	Heigth mm	Max Length
A1	Supplier Line1	3"11/16	93.7	1/8"	3.2	7LPB	12	3.0	25
A1	Supplier Line2	3"1/2	88.9	1/8"	3.2	7LPB	12	3.0	25
A1	Supplier ID	3"3/16	80.9	1/8"	3.2	7LPB	12	3.0	25
A2	Unloading Point	3"5/8	92.0	2"1/8	54.0	6LPB	16	4.0	10
A3	Destination Point	3"1/8	79.4	2"1/8	54.0	6LPB	16	4.0	10
A4	Customer L1	3"11/16	93.7	3"7/8	98.4	7LPB	12	3.0	25
A4	Customer L2	3"1/2	88.9	3"7/8	98.4	7LPB	12	3.0	25
A4	Customer L3	3"3/16	80.9	3"7/8	98.4	7LPB	12	3.0	25
B1	Sebango	2"3/8	60.3	1/16"	1.6	1LPB	75	17.2	4
B2	Manifest	2"9/16	65.1	3"	76.2	3LPB	36	8.2	14
B3	Description L1	2"1/4	57.15	2"7/8	73.0	7LPB	12	3.0	25
B3	Description L2	2"1/16	52.4	2"7/8	73.0	7LPB	12	3.0	25
B4	Logo	2"	50.8	5"1/2	139.7			9.5	
B5	Quantity	1"5/8	41.2	7/8"	22.2	3LPB	36	8.2	5
B5	Barcode Code39 (Id=Q)	1"1/16	27.0	1/4"	6.4		52	12.0	6
B6	Barcode Code39 (Id=S)	1"3/8	35.0	2"5/8	66.6		52	12.0	10
B6	Serial Number	1"1/16	27.0	3"1/2	88.9	4LPB	24	5.5	9
C1	Pack Type	5/8"	15.9	1/8"	3.2	6LPB	16	4.0	12
C2	Supplier P/N	1/8"	3.2	1/8"	3.2	7LPB	12	3.0	15
C3	Customer P/N	5/8"	15.9	2"3/4	69.8	4LPB	24	5.5	10
C3	Barcode Code39 (Id=P)	1/16"	1.6	2"1/4	57.2		52	12.0	11
C	MASTER LOAD	1/16"	1.6	1/2"	12.7	1LPB	96	22.0	11
C	MIXED LOAD	1/16"	1.6	3/4"	19,1	1LPB	96	22.0	10

Functional specification and EDI cross-reference

Columns:
- Sts M/C: status at Faurecia. **M=Mandatory C=Conditional**
- Structure (data element): identification of the segment containing the information according to EDIFACT; between brackets is the identification of the data element.

Field No.	Field name	Sts M/C	Label ETI9 "Package" Comments, examples	Manifest DELJIT D96A Structure (data element)	ASN DESADV D96A Structure (data element)
A1	Ship-to	M	**Name , town of the Faurecia ship-to site**,	SG2-NAD+CN (3036 3164)	SG2-NAD+CN (3036 3164)
A2	Unloading point	M	**Identification of the place of discharge at Faurecia site.**	SG4-SEQ-LOC+11 (3225)	SG2-NAD+CN-LOC+11 (3225)
A3	Destination point	M	**Final destination at Faurecia.** Represents the point of consumption within Faurecia production organisation.	LIN-SG9-LOC+159 (3225)	Not required
A4	Ship-from	M	**Name, town of the ship-from supplier site.**	SG2-NAD+SE (3036 3164)	SG2-NAD+SE (3036 3164)
B1	Sebango	M	**Additional identification assigned by Faurecia to the product.** constant for a product.	LIN-PIA+1 (7140 with 7143 ="MP")	Not required
B2	Document number	M	**Manifest sequence number issued by Faurecia**, format is YYYYMMDDTT-SU where: YYYY: scheduled delivery date, year MMDD: scheduled delivery date, month and day TT: transport number within the day, value 01 to nn SU : suffix, 00=initial manifest .	SG12-RFF+AAO (1154) See note a)	Not required. See note a)
B3	Description	M	**Product description.** It is recommended to print the description found in the schedules from Faurecia.	LIN-IMD (7008)	LIN-IMD (7008)
B4	Security sign	C	Upon request from Faurecia. Not transmitted in EDI messages. May be mentioned in the Logistics agreements.	N/a	N/a
B5	Quantity (Q)	M	**Quantity of product packed in this packaging.** This quantity must be conform to the standard quantity per package agreed with Faurecia for the concerned product and quoted in the Logistics agreement. No unsignificant leading zeroes in clear text neither in barcode. No decimal positions. Note: if the unit of measure is the Piece, then no mention of it is necessary. If the unit is not the Piece, then it must be printed, in clear text only, at the right of the figure, at the same level than the title of the box, in characters with heigth 2 mm. Unit of measure conform to TDED 6411.	LIN-SG11-QTY+52 (6060)	SG11-PAC-QTY+52 (6060)
B6	Label Number (S)	M	**Pack Number assigned by the supplier to this packaging.** This number must be unique and never reused for the concerned product or any other product, at least within the year. **The Barcode identifier "S" is printed at the right of the title of the box and in the same font.**	N/a	SG13-GIR+3 (7402 with 7405="ML")
C1	Pack Type	C	**Packaging type assigned by Faurecia.**	LIN-PAC (7065)	SG11-PAC (7065)
C2	Logistic Reference	C	**Product Number assigned by the Supplier.**	LIN-PIA+1 (7140 with 7143 ="SA")	LIN-PIA+1 (7140 with 7143 ="SA")
C3	Part Number (P)	M	**Material number assigned by Faurecia.**	LIN (7140)	LIN (7140)

Notes

a)	Not in label layout		**MURN – Manifest Unique Reference Number** – unique reference assigned by Faurecia to a Manifest, furtherly used as reconciliation reference in the billing process. provided in the Manifest document, and mandatory in the ASN from the Supplier.	SG12-RFF+MA (1154)	SG1-RFF+MA (1154)
b)	Date		**Date of despatch (preferred) or if not available, Date of Production.** Format DYYMMDD if date of despatch, PYYMMDD if date of production	Despatch date in SG11-QTY-DTM+136 (2380)	If date of despatch: DTM+11 (2380 + format YYMMDD)
c)	Vendor number		**Vendor account number assigned by Faurecia**. No Unsignificant leading zeroes in clear text neither in barcode.	SG1-RFF+ADE (1154)	SG2-NAD+SE SG3-RFF+ADE (1154)

5.3. Homogeneous Handling Unit.

A Homogeneous HU handles Packages containing all the same product.

B10 standard, sample

The sample hereunder is for information only and it shall not be used to code any application. Detailed specification follows later in this document. C1 C2 and C3 boxes are replaced by only one with fixed text "MASTER LOAD".

Fields description
Same descriptions as for the Package label unless label number:
The barcode identifier is "M".

Functional specification and EDI cross-reference

Same specifications as for the Package label unless:

	Label ETI9 "Package"			Manifest DELJIT D96A	ASN DESADV D96A
Field nb.	Field name	Sts M/ C	Comments, examples	Structure (data element)	Structure (data element)
11	Label Number (M)	M	**Handling Unit Number assigned by the supplier to this packaging.** This number must be unique and never reused for the concerned product or any other product, at least within the year. **The Barcode identifier "M" is printed at the right of the title of the box and in the same font.**	N/a	SG13-PCI-RFF (1154 with 1153="AAT")

5.4. Heterogeneous Handling Unit.

A Heterogeneous HU handles Packages containing different products. To be used only upon specific agreement.

B10 standard, sample

The sample hereunder is for information only and it shall not be used to code any application. Actual detailed specifications follow later in this document. C1 C2 and C3 boxes are replaced by only one with fixed text "MIXED LOAD". A3, B1, B2, B3, B4, B5 Boxes are not designed, not defined, and, Not printed

Fields description
Same descriptions as for the Package label unless label number:
The barcode identifier is "G".

Functional specification and EDI cross-reference

Same specifications as for the Package label unless:

	Label ETI9 "Package"			Manifest DELJIT D96A	ASN DESADV D96A
Field nb.	Field name	Sts M/ C	Comments, examples	Structure (data element)	Structure (data element)
11	Label Number (G)	M	**Handling Unit Number assigned by the supplier to this packaging.** This number must be unique and never reused for the concerned product or any other product, at least within the year. **The Barcode identifier "G" is printed at the right of the title of the box and in the same font.**	N/a	SG13-PCI-RFF (1154 with 1153="AAT")

6. Practical example – B10 Package.

The example hereunder shows the relation between the blocks of the label and the data elements found in the DELJIT D96A message from Faurecia.

Header data

```
UNH+1+DELJIT:D:96A:UN'
BGM+242:::DELIVERY JUST IN TIME+0184921852'
DTM+137:201404111256:203'

RFF+ADE 1700000000'

NAD+BY+1700::92+1700-Shipping Point LVE1+FAURECIA EXHAUST++47201 Columbus+++US'
CTA+IC+:FAUCONTACTNAME'
COM+004206334949:TE'
NAD+SE+00024207974330002::5+1700-Shipping Point LVE1+ FAURECIA EXHAUST++47201 Columbus
+++US'

NAD+CN+1059::92+FAURECIA E.C.T. CANADA, L+40 SUMMERLEA RD++L6T 4X3 BRAMPTON+++US'
SEQ+1+000001'

LOC+11+1706-R280'
```

Item data

```
LIN+1++1537439X:IN'

PIA+1+7439:MP+3130146700:SA'

IMD+XXX++:::TRUBKA - PQ35 VS'
PAC+3++FAU-1234-R::92'
RFF+ON:5500132984'

LOC+159+TEST'

QTY+21:450:PCE'
DTM+136:201403261700:203'
DTM+117:201403280800:203'
RFF+MA:0184921852'

RFF+AAC:2015010801-00'

QTY+52:100:PCE'

UNT+24+1'
```